

# PC35H11 V3

**Product Specification** 



# Approval

# PC35H11 V3 Product Specification



Product	White SMD LED
Part Number	PC35H11 V3
Issue Date	2020/07/28



#### Feature

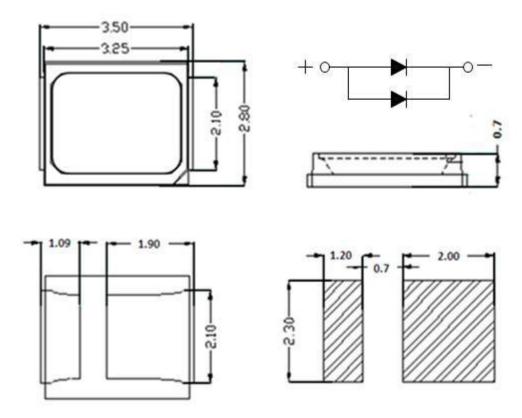
- $\checkmark$  White SMD LED (L x W x H) of 3.5x 2.8 x 0.7 mm
- ✓ ASNI binning
- ✓ Dice Technology : InGaN
- ✓ Qualified according to JEDEC moisture sensitivity Level 3
- ✓ Environmental friendly; RoHS compliance
- ✓ Packing: 2000 & 4000 pcs/reel

# ■ Applications

- ✓ Portable flashlight
- ✓ Reading lights
- ✓ Security / garden lighting
- √ General lighting
- ✓ Indoor and outdoor commercial lighting



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1. Unit :mm

2. Tolerance :  $\pm 0.1$ mm

# Performance

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■ Electro-Optical Characteristics (Ta=25°C)

Parameter	Symbol	Condition	Min.	Тур.	Max.	Unit
Forward Voltage(1)	$V_{F}$		2.7	-	2.9	V
Color Rendering Index <sup>(2)</sup>	Ra		80	_	_	-
View Angle	θ	$I_F = 65 \text{ mA}$	_	120	_	deg
Thermal Resistance(3)	R <sub>th</sub>		-	17	_	°C/W

- (1) The Forward Voltage tolerance is  $\pm 0.1V$
- (2) The Color Rendering Index tolerance is  $\pm 2$
- (3) Thermal resistance is calculated from junction to solder

#### ■ Luminous Flux (Ta=25°C)

ССТ	Condition	Rank
2600K~3700K		TH,TI,TJ
3700K~7000K	$I_F = 65 \text{ mA}$	TJ ,TK

<sup>\*</sup> The luminous flux tolerance is  $\pm$  7%

■ Absolute Maximum Ratings

Parameter	Symbol	value	Unit
DC Forward Current(1)	lF	300	mA
Power Dissipation	P <sub>D</sub>	0.96	W
Pulse Forward Current (2)	I <sub>FP</sub>	360	mA
Storage Temperature	$T_{stg}$	-40 ~ 100	°C
Operating Temperature	Topr	-40 ~ 85	°C
Junction Temperature	TJ	120	°C
Assembly Temperature		260 (5 sec)	°C

- (1) Proper current rating must be observed to maintain junction temperature below maximum at all time
- (2) IFP Condition: Duty 1/10, Pulse within 10msec

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# **Ordering Code**

ltem		Pos.	Code	Spec
Model N	lame	1-8	PC35H113	PC35H11 V3
CIE Center F	Point	9	А	ANSI 1931 on B.B.L
			27	27 = 2700K
			30	30 = 3000K
			35	35 = 3500K
CCT <sup>(1)</sup>		10,11	40	40 = 4000K
		10,11	50	50 = 5000K
			57	57 = 5700K
			65	65 = 6500K
Ra		12	1	Ra > 80
CIE			A0	27A
Bin Grou	up <sup>(1)</sup>	13,14	ВО	27A 27B 27C 27D 27E
IV Bin Grou	up	15,16,,17,18	тн тј	Bin code : TH TI TJ
Vf Bin Grou	au	19,20	AB	Bin code : A B
			0	No requirements.
Kittin	CIE <sup>(2)</sup>	21	1	3 step Kitting
g			2	5 step Kitting
Rules				
	Chip			1 : 1 chip version
Others	Numbers	22	2	2 : 2 chip version
	non	23	0	No requirements.

- (1) The first two digits 27 means CCT in 2700K, can be replaced to 30, 35, 40, 50, 57, 65 for different CCT requirements.
- (2) Only under an agreement between customer and Lextar Electronics, kitting rules besides "0" can be supplied.



# Standard Ordering Code:

ССТ	Ordering Code <sup>(1)</sup>	CIE Bin Group	IV Bin Group	Vf Bin Group
	PC35H113-A271A0THTJAB-020	Α0		
2700K	PC35H113-A271B0THTJAB-020	ВО	TH TI TJ	АВ
	PC35H113-A301A0THTJAB-020	A0		
3000K	PC35H113-A301B0THTJAB-020	ВО	TH TI TJ	АВ
	PC35H113-A351A0THTJAB-020	Α0		
3500K	PC35H113-A351B0THTJAB-020	ВО	TH TI TJ	АВ
	PC35H113-A401A0TJTKAB-020	A0		
4000K	PC35H113-A401B0TJTKAB-020	ВО	TJ TK	АВ
	PC35H113-A501A0TJTKAB-020	A0		
5000K	PC35H113-A501B0TJTKAB-020	ВО	TJ TK	АВ
	PC35H113-A571A0TJTKAB-020	A0		
5700K	PC35H113-A571B0TJTKAB-020	ВО	TJ TK	АВ
65001/	PC35H113-A651A0TJTKAB-020	A0	71.71	4.5
6500K	PC35H113-A651B0TJTKAB-020	ВО	TJ TK	АВ

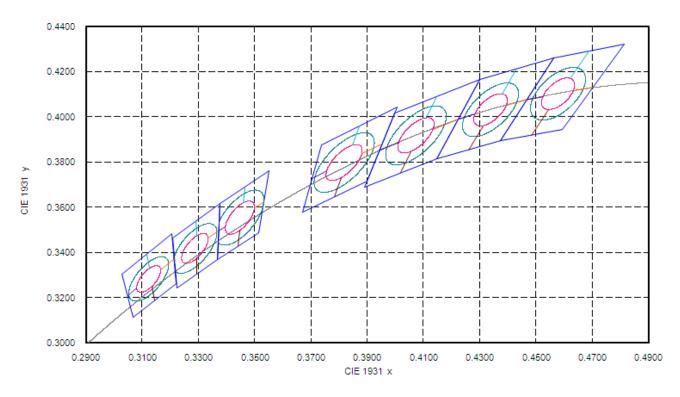
<sup>(1)</sup> Only under an agreement between customer and Lextar Electronics, Ordering codes not in "Standard Ordering Code Definitions" can be supplied.



Binning

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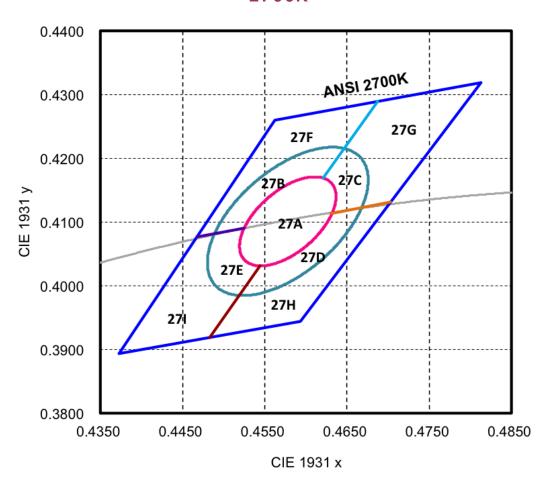
# ■ Chromaticity Coordinates





#### **■** Bin code definition

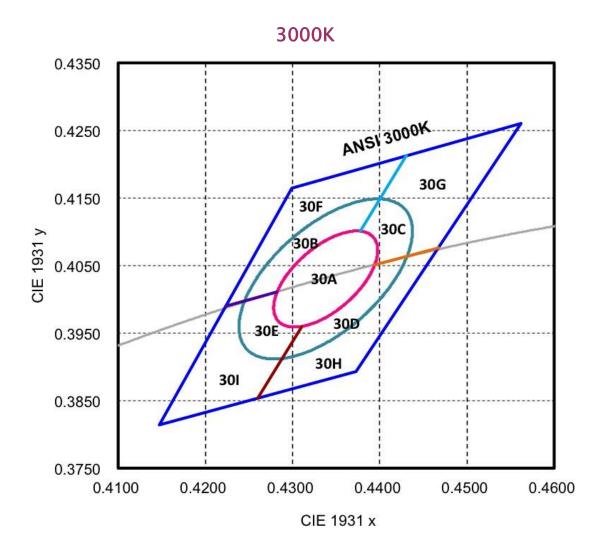




Nominal		Target Center	Major Axis,	Minor Axis,	Ellipse Rotation
ANSI CCT	Color Space	Point (cx, cy)	a	b	Angle
2700K	Single 3-step  MacAdam ellipse	(0.4578, 0.4101)	0.00810	0.00420	53.70°
2700K	Single 5-step  MacAdam ellipse	(0.4578, 0.4101)	0.01350	0.00700	53.70°

	CIE-X	CIE-Y
	0.4813	0.4319
	0.4562	0.4260
2700K	0.4373	0.3893
	0.4593	0.3944

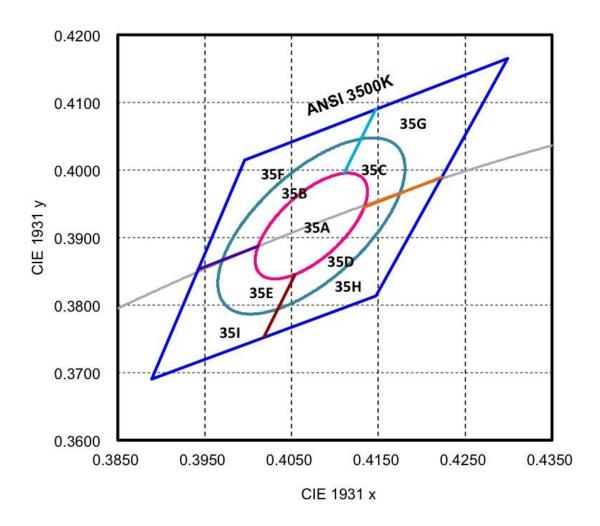




Nominal ANSI CCT	Color Space	Target Center Point (cx, cy)	Major Axis,	Minor Axis,	Ellipse Rotation Angle
3000K	Single 3-step  MacAdam ellipse	(0.4338, 0.403)	0.00834	0.00408	53.22°
3000K	Single 5-step  MacAdam ellipse	(0.4338, 0.403)	0.01390	0.00680	53.22°

	CIE-X	CIE-Y
	0.4562	0.426
3000K	0.4299	0.4165
	0.4147	0.3814
	0.4373	0.3893

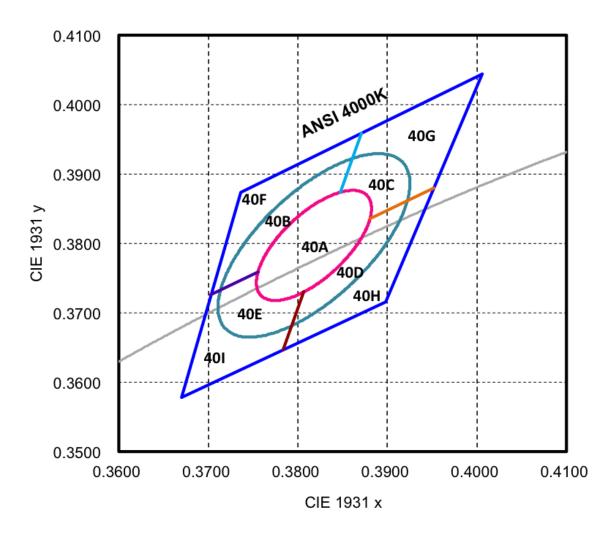




Nominal		Target Center	Major Axis,	Minor Axis,	Ellipse Rotation
ANSI CCT	Color Space	Point (cx, cy)	a	b	Angle
3500K	Single 3-step  MacAdam ellipse	(0.4073, 0.3917)	0.00927	0.00414	53.22°
3500K	Single 5-step  MacAdam ellipse	(0.4073, 0.3917)	0.01545	0.00690	53.22°

	CIE-X	CIE-Y
	0.4299	0.4165
	0.3996	0.4015
3500K	0.3889	0.3690
	0.4147	0.3814

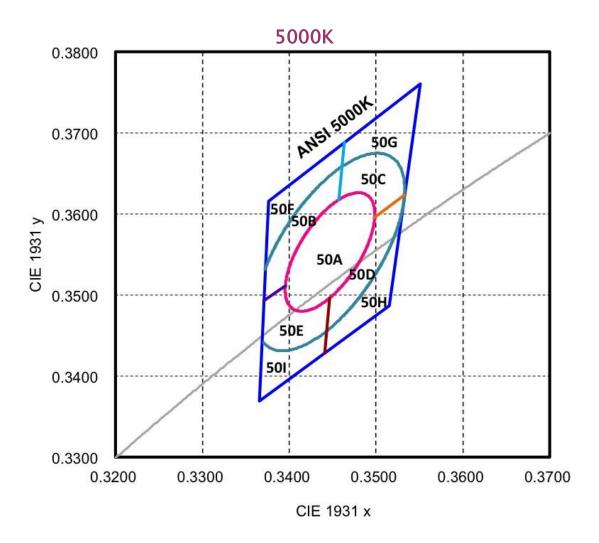




Nominal	Color Space	Target Center	Major Axis,	Minor Axis,	Ellipse Rotation
ANSI CCT	Color Space	Point (cx, cy)	a	b	Angle
4000K	Single 3-step  MacAdam ellipse	(0.3818, 0.3797)	0.00939	0.00402	53.72°
4000K	Single 5-step  MacAdam ellipse	(0.3818, 0.3797)	0.01565	0.00670	53.72°

	CIE-X	CIE-Y
	0.4006	0.4044
	0.3736	0.3874
4000K	0.3670	0.3578
	0.3898	0.3716

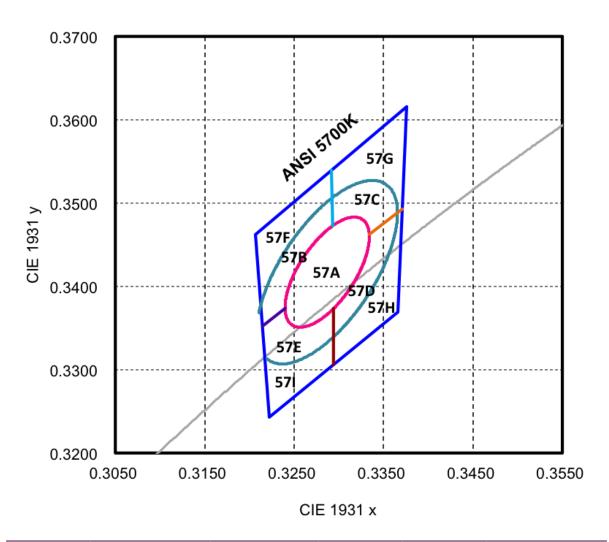




Nominal		Target Center	Major Axis,	Minor Axis,	Ellipse Rotation
ANSI CCT	Color Space	Point (cx, cy)	a	b	Angle
	Single 3-step				
5000K	Mas Aslama allimas	(0.3447,	0.00822	0.00354	59.62°
	MacAdam ellipse	0.3553)			
	Single 5-step				
5000K	Mara Arlana allina	(0.3447,	0.01370	0.00590	59.62°
	MacAdam ellipse	0.3553)			

	CIE-X	CIE-Y
	0.3551	0.3760
	0.3376	0.3616
5000K	0.3366	0.3369
	0.3515	0.3487

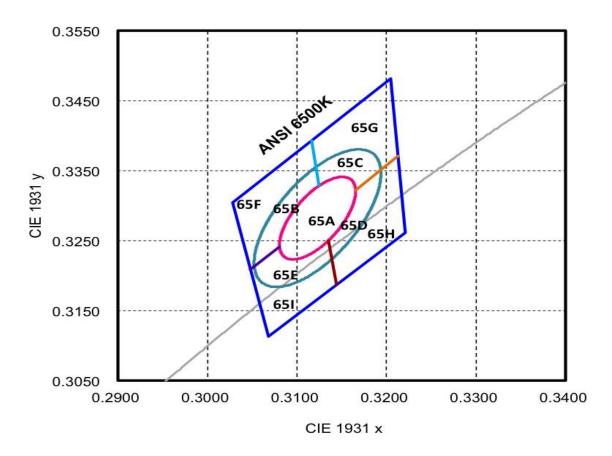




Nominal ANSI CCT	Color Space	Target Center Point (cx, cy)	Major Axis,	Minor Axis,	Ellipse Rotation Angle
5700K	Single 3-step  MacAdam ellipse	(0.3287, 0.3417)	0.00746	0.00320	59.09°
5700K	Single 5-step  MacAdam ellipse	(0.3287, 0.3417)	0.01243	0.00533	59.09°

	CIE-X	CIE-Y
	0.3376	0.3616
	0.3207	0.3462
5700K	0.3222	0.3243
	0.3366	0.3369





Nominal	Color Space	Target Center	Major Axis,	Minor Axis,	Ellipse Rotation
ANSI CCT	Color Space	Point (cx, cy)	a	b	Angle
6500K	Single 3-step  MacAdam ellipse	(0.3123, 0.3282)	0.00669	0.00285	58.57°
6500K	Single 5-step  MacAdam ellipse	(0.3123, 0.3282)	0.01115	0.00475	58.57°

	CIE-X	CIE-Y
	0.3205	0.3481
	0.3028	0.3304
6500K	0.3068	0.3113
	0.3221	0.3261

#### Note:

- (1) Correlated color temperature is derived from the CIE 1931 chromaticity diagram
- (2) CIE measurement tolerance is  $\pm~0.005$  Copyright © 2024 Lextar Electronics Corporation. All rights reserved. Lextar.com



# ■ Bin code definition

V <sub>F</sub> Rank	Luminous Flux Rank	CIE Rank
Α	TH	27A

			65mA		
Parameter	Unit	BIN	Min.	Max.	
		А	2.7	2.8	
		В	2.8	2.9	
Forward		С	2.9	3.0	
Voltage	V	D	3.0	3.1	
		E	3.1	3.2	

			65	mA
Parameter	Unit	BIN	Min.	Max.
		TG	28	30
		TH	30	32
		TI	32	34
Luminous Flux	lm	TJ	34	36
		TK	36	38

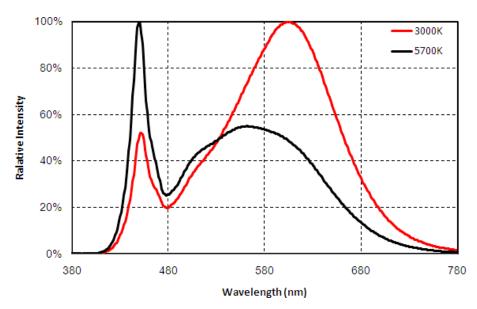
#### Note:

- (1) The luminous flux tolerance is  $\pm 7\%$
- (2) The Forward Voltage tolerance is  $\pm 0.1 \text{V}$

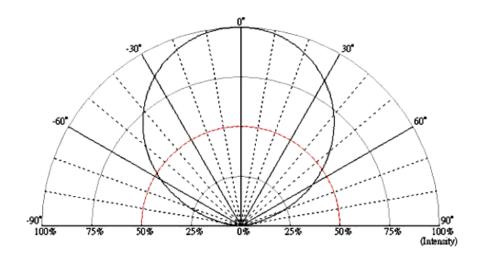
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# ■ Spectrum

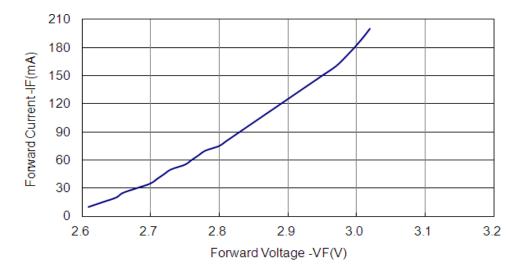


#### ■ Radiation Pattern

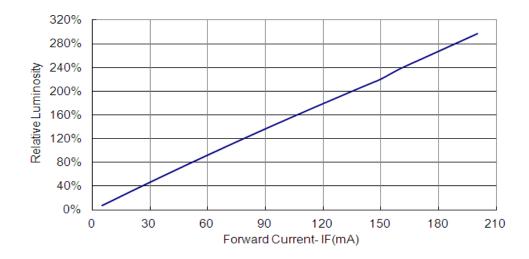




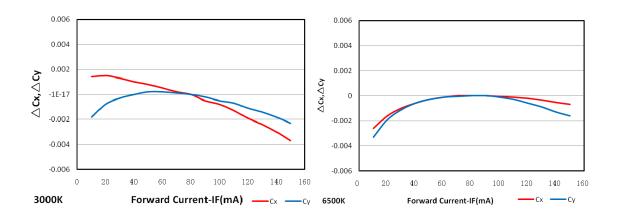
# Forward Voltage vs. Forward Current



#### Forward Current vs. Relative Luminosity

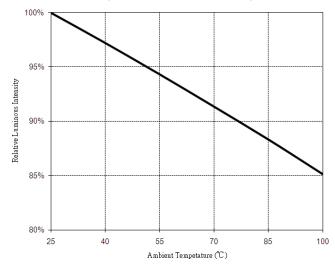


# Forward Current vs. Chromaticity Coordinate

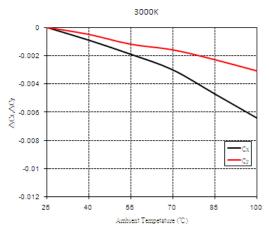


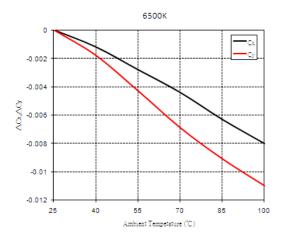


# ■ Relative Luminous Intensity vs. Ambient Temperature

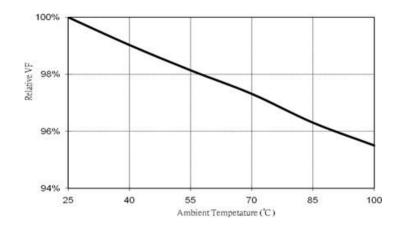


# ■ Chromaticity vs. Ambient Temperature





# ■ Relative VF vs. Ambient Temperature





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# ■ Reliability test

ltem	Condition	Time/Cycle	Sample Size
Steady State Operating Life of	-40°C Operating	1000 Hrs	30PCS
Low Temperature -40°C			
Steady State Operating Life of	60°C Operating	1000 Hrs	30PCS
High Temperature 60°C	oo c Operating	10001113	307C3
Steady State Operating Life of			2225
High Temperature Ts105°C	Ts 105 °C Operating	1000 Hrs	30PCS
Low temperature storage -	−40°C Storage	1000 Hrs	30PCS
40°C			
High temperature storage	100°C Storage	1000 Hrs	30PCS
100°C	Too C Storage	1000 HIS	30PC3
Steady State Operating Life of			
High Humidity Heat 60°C90%	60°C/90% Operating	1000 Hrs	30PCS
	pre-store@60°C, 60%RH		
Resistance to soldering	for 52hrs Tsld	1 cycle	30PCS
heat on PCB (JEDEC MSL3)	max.=260°C 10sec	3 Times	
Thermal shock	-40°C/20minr ~5minr ~	200 Cycles	30PCS
THEITIAI SHOCK	100°C/20min	200 Cycles	30163

**■** Judgment Criteria

ltem	Symbol	Test Condition	Judgment Criteria
Forward Voltage	Vf	150mA	ΔVf < 10 %
Luminous Flux	lv	150mA	ΔIv < 30 %



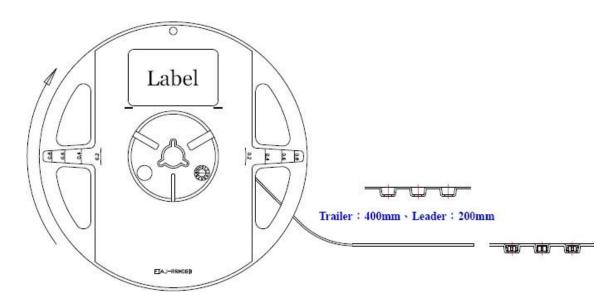
# Packing

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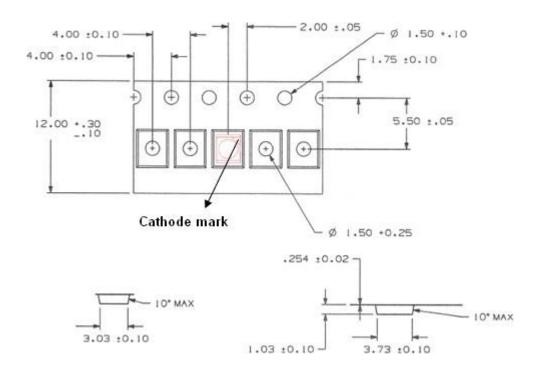
# Label

	Lextar	
QTY:		
II   II   II   II   II   II   II   II		
Bin code :		
Vendor lot :		
M/N:		

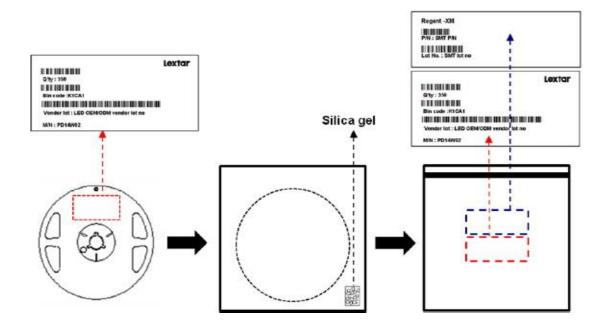
# Carrier Taping







# Shield Bag Taping

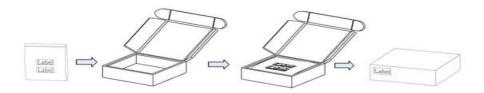




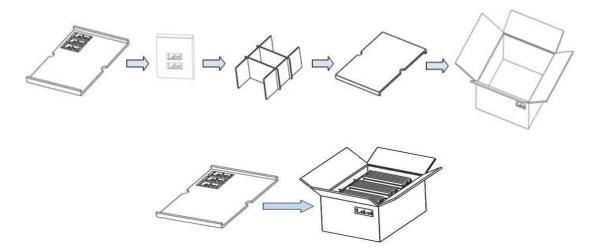
■ Packing Box

Type	Large Box		Medium Box		Small Box	
Dimension	541X511X276	Smm	385X303X260	Omm	283X235x70i	mm
Maximum Reels	7"X12mm Reel	64/R	7"X12mm Reel	21/R	7"X12mm Reel	4/R
Minimum Reels	7"X12mm Reel	32/R	7"X12mm Reel	9/R	7"X12mm Reel	1/R

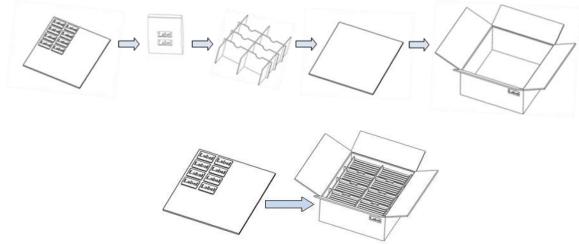
# ■ Small Box



#### ■ Medium Box



# ■ Large Box





#### ■ Safety Precautions

- The LED light output is too strong for human eyes without shield. Prevent eye contact directly more than seconds.
- Ensure operating under maximum rating.

#### ■ Storage

- Before opening the package, the LEDs should storage under 30°C, 60% RH.
- After opening the package bag, the LEDs should be keep under 30°C, 60% RH. Recommend to use within 168hrs. If unused LEDs remain, suggest to store into moisture proof bag or original package bag with moisture absorbent material such as silica gel. Reseal well is necessary.
- If the product exceeded the storage period or the moisture absorbent material faded away, baking treatment should be done by following conditions. Bake condition: 60°C, 12hours (One time only).

#### ■ Soldering Notice and Conditions

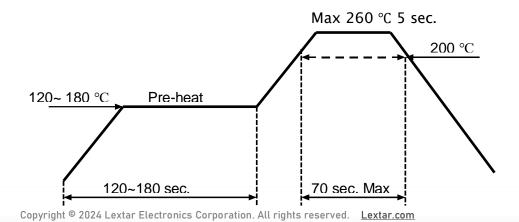
- When soldering LEDs,
- Do not solder/reflow the same LED over two times.
- Recommend soldering conditions:

Hand soldering: 350 °C max, 3 sec. max.

Reflow soldering: Pre-heat 180 °C max, 180 sec. max.

Peak 260 °C max, 5 sec. max.

Reflow temperature profile as below: (lead-free solder)





- When soldering, don't put stress on the LEDs
- After LEDs have been soldered, strongly recommend not to repair to keep the LEDs performance.

#### ■ Static Electricity

- LED package is extremely sensitive to static electricity. It's recommended that
   anti-electrostatic glove and wrist band is necessary when handling the LEDs. All
   devices are also be grounded properly as well.
- Protection devices design should be considered in the LED driving circuit.

#### ■ Cleaning

- If washing is required, recommend to use alcohol as a solvent.
- Recommend to avoid cleaning the LEDs by ultrasonic. If necessary, pre-test the LED is necessary to confirm whether any damage occur after the process.



# **Revision History**

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Date	Contents	Writer
2020.07	New Version	Ching Chen